



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBD412-729-041
Job Sheet 174209



Part No: RBD412-729-041

Job Qty: 1 ea

Part Name: Ground Handling Wheels Fits LH or RH (Hydraulic)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 5/31/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG RBD3233-041 REV 2 , RBD3330-041 REV 2 , RBD412-729-011 REV 2 IPP Rev.A 17.07.03 New issue
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		5/30/18	0.00	0.00	Purchasing		mf 18.06.20
120	Packaging	1 pcs		5/30/18	0.00	0.00	Packaging2		mf 18.06.20
130	QC	1 pcs		5/30/18	0.00	0.00	QC6		38
131	Small Fab	1 pcs		5/31/18	0.00	1.00	Small Fab-3		3-85
132	QC	1 pcs		5/31/18	0.00	0.00	QC5		
140	Packaging	1 pcs		5/31/18	0.00	0.00	Packaging3-1		21 JUL 11 2018
150	QC21-SA	1 Ea		5/31/18	0.00	0.00	QC21		21

Part Op 100 - Issue P/O to Metec : 039224 Machine as per dwg RBD412-729-041 C of C is required
Descriptions: 131 - 1-Transfer drill placard debur holes. 2-Engrave placard using Marktronic 3-Rivet placard 4-Install labels

MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD412-729-041P	Ground Handling Wheels Fits LH or RH (Hydraulic)	1 pcs (1 ea)	100-Purchasing	5082656
MS20600-AD4W3	Cherry Rivet	8 Ea (8 ea)	131-Small Fab	5048405
RB41011	Dart Tooling Placard, Aluminum	2 Ea (2 ea)	131-Small Fab	502640
RBD3309-1	Label, Remove Before Flight	2 Ea (2 ea)	131-Small Fab	5062877
RBD3309-3	Label, Grease Slides	2 Ea (2 ea)	131-Small Fab	5062873

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBD412-729-041P	1	0	0
131-Small Fab	MS20600-AD4W3	8	217	0
	RB41011	2	943	0
	RBD3309-1	2	6	0
	RBD3309-3	2	6	0

Part Specifications

Specifications could not be found.



Container No: S082695



Part: RBD412-729-041

Job No: 174209

Serial No/Batch: S082695

Revision: 2

Inspector:

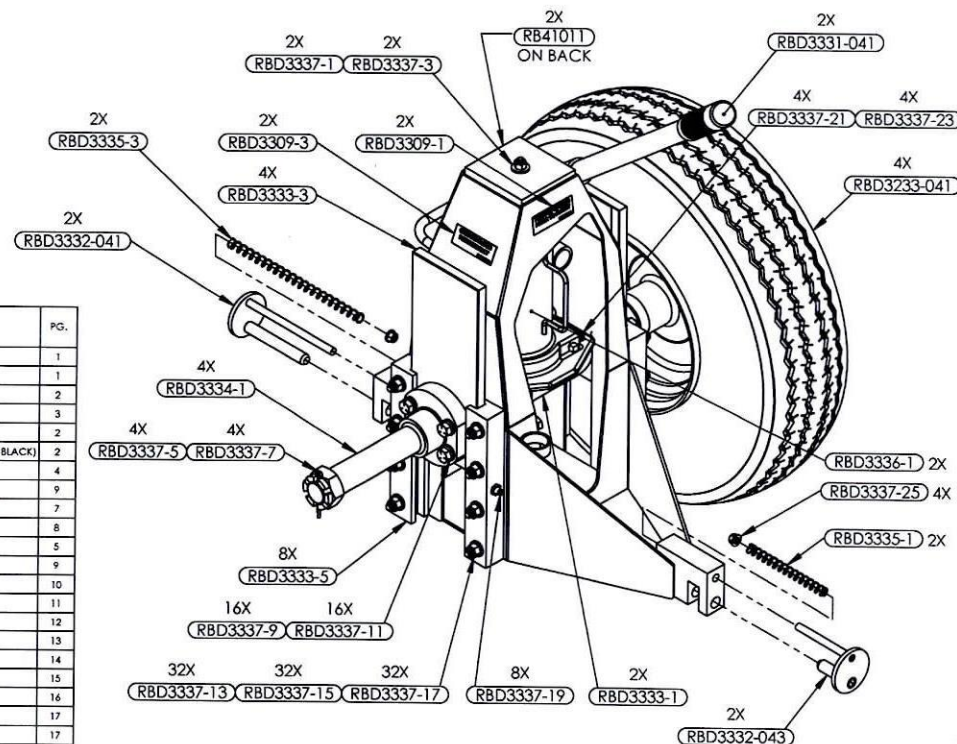
Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/20/18

REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
1		-1 DIM CHD WAS 21.000 IS 21.0 -5 CHD DO. WAS 0.332 IS 3.44.	6/18/2014	RJC	GE	
2	16-0039	UPDATED TO NEW DRAFTING STANDARDS: CHD DWG NUMBER WAS RBD412-729-11 IS RBD412-729-0111. RBD412-729-0111 WAS MOVED TO SEPARATE SHEET. RBD333-5 CHD DIM WAS 650.0, 660.0 WAS 1,200 IS 21,120.0. RBD333-5 CHD DIM WAS 0.34 IS 0.344. RBD331-1 CHD DIM WAS 7.47 IS (7.47). RBD333-5 CHD B/O WAS 1/4-20 X 01 IS 1/4-20 X 1. RBD333-13 CHD DIM WAS 1.172 IS 1.34. RBD339-3 MOVED TO SEPARATE SHEET. RBD333-3 MOVED TO NEW SHEET. CHD PLACARD WAS RBD4100 IS RBD4101.	2/16/2016	SM	JAG	



- 1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE. RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.
- 2) USED ON BELL MODELS 204, 205, 212, 214, 412, UH1, 222, 230, & AH1.

		REV 2	
TITLE GROUND HANDLING WHEELS			
DWG NO. RBD412-729-011			
MAT'L	UNLESS OTHERWISE SPECIFIED		
REAR	DIMENSIONS ARE IN INCHES		
FRONT	XXX ± .003 FRACTIONS ± 1/8		
FINISH	.XX ± .01 ANGLES ± 5°		
SPEC	SURFACES ± .125		
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES ± .015 ± .45° OR .012R		
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
QDPS APPR: ANDERSON	3. INTERPRET DMN AND TOL PER ASSESS T14.5M-2009		
QA APPR: LINDSAY	USED ON MODEL		
APPROVED: GILBERT	SEE NOTE 2		
SCALE: 1:5	DATE: 3/15/2012	SHEET 1 OF 19	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039286

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039286

PO Date: 3/13/18

Due Date: 5/31/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: Delivery Dates TBA

E-MAILED
MAR 12 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBD412-729-041P			Ground Handling Wheels Fits LH or RH (Hydraulic) As Per Dwg RBD412-729-011 Rev. 2	Firmed	5/31/18	1 Ea	0 Ea	1 Ea	\$3,200.00/Ea	\$3,200.00
Line Item Note job# 174209											
2	RBD412-729-041P			Ground Handling Wheels Fits LH or RH (Hydraulic) As Per Dwg RBD412-729-011 Rev. 2	Firmed	5/31/18	1 Ea	0 Ea	1 Ea	\$3,200.00/Ea	\$3,200.00
Line Item Note job# 174210											
3	RBD412-729-041P			Ground Handling Wheels Fits LH or RH (Hydraulic) As Per Dwg RBD412-729-011 Rev. 2	Firmed	5/31/18	1 Ea	0 Ea	1 Ea	\$3,200.00/Ea	\$3,200.00
Line Item Note job# 174211											
4	RBD412-729-041P			Ground Handling Wheels Fits LH or RH (Hydraulic) As Per Dwg RBD412-729-011 Rev. 2	Firmed	5/31/18	1 Ea	0 Ea	1 Ea	\$3,200.00/Ea	\$3,200.00
Line Item Note job# 174212											
5	RBD412-729-041P			Ground Handling Wheels Fits LH or RH (Hydraulic) As Per Dwg RBD412-729-011 Rev. 2	Firmed	5/31/18	1 Ea	0 Ea	1 Ea	\$3,200.00/Ea	\$3,200.00
Line Item Note job# 174213											

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18/06/2018
18/06/2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039286

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	RBD412-729-041P			Ground Handling Wheels Fits LH or RH (Hydraulic) As Per Dwg RBD412-729-011 Rev. 2	Firmed	5/31/18	1 Ea	0 Ea	1 Ea	\$3,200.00/Ea	\$3,200.00

Line Item Note job# 174214

Grand Total: \$19,200.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
DB

Plex 3/13/18 9:07 AM dart.baker.diane



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22793
Date: Jun 18, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO039286	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Jun 18, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Ground Handling Wheel - fits LH or RH (hydraulic), dwg # RBD412-729-011 R.2		Ass'y	1	1	
Ground Handling Wheel - fits LH or RH (hydraulic), dwg # RBD412-729-011 R.2		Ass'y	1	1	
Ground Handling Wheel - fits LH or RH (hydraulic), dwg # RBD412-729-011 R.2		Ass'y	1		1
Ground Handling Wheel - fits LH or RH (hydraulic), dwg # RBD412-729-011 R.2		Ass'y	1		1
Ground Handling Wheel - fits LH or RH (hydraulic), dwg # RBD412-729-011 R.2		Ass'y	1		1
Ground Handling Wheel - fits LH or RH (hydraulic), dwg # RBD412-729-011 R.2		Ass'y	1		1
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____			Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
2	RBD412-729-041	Ground Handling Wheel	39286

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Jan Norris".

Jan Norris

Vankleek Hill, June 18, 2018

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